

Work Order ID 104834

104834

Page 1

July-19-13 10:44:31 AM

Item ID: D139-799-029

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hinged Fuel Cap

Start Date: 7/19/13 Start Qty: 5.00 *5*

Cust Item ID:

Required Date: 7/22/13 Req'd Qty: 5.00 *5*

Customer:

Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	G	<i>JB</i>							
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D139-799-029 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JB
21
13-8-7

5

5

13-08-07 JB

JB

5

21
13-8-7

10

11

12

13

14

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Item Name: Hinged Fuel Cap

Start Date: 7/19/13 Start Qty: 5.00

5

Cust Item ID:

Required Date: 7/22/13 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-029								
	Location: <u>023</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/8/14

52

MLJ 1308-07

MLJ 1308-07

Picklist Print

July-19-13 10:44:30 AM

Page 1

Work Order ID: 104834

Parent Item: D139-799-029

Parent Item Name: Hinged Fuel Cap

Start Date: 7/19/13

Required Date: 7/22/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4722-041 Fuel Cap Hinge Assembly		Manufactured	No				Each	10.0000		5			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST119		10							
				98866		10							
AN525-416R10 Screw		Purchased	No				Each	51.0000		10			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST342		5							
				123528		5							
				ST343		46							
				124605		46							
CB200 Acrylic Adhesive, 3.5g		Purchased	No				Each	11.0000		5			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST283		11							
				123979		11							

Smb SK

Smb SK

Smb SK

98866 5 JB

98866 10 JB

124605 5 JB 13-08-07

123979

ShB

Qty -021	Qty -025	Part Number	Description
X		D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X	D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
2		D4427-1	SCUFF PLATE
	1	D4456-1	FWD RAINGUTTER, LH
	1	D4456-2	FWD RAINGUTTER, RH
	1	D4456-3	AFT RAINGUTTER, LH
	1	D4456-4	AFT RAINGUTTER, RH
	2	D4456-5	CENTER RAINGUTTER
10		MS21075L3	NUTPLATE
10		MS27039-1-09	SCREW
10		NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D139-799	G

100

JB

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D139-799-029
CHG002

MLS

13-08-07

[Signature]

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

